

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) An aluminum nitride ceramic base material ~~exhibiting reduced warp after charging formed bodies into a furnace with a porous setter made of permeable material and sintering, and exhibiting reduced increment in warp after heat treatment, and comprising main constituent elements and sintering agents, comprising constituent elements, formed by governing movement of molten sintering agents on the surface of the aluminum nitride ceramic base material,~~ the aluminum nitride ceramic base material having an increment in warp after a single heat treatment of not more than $2.0 \times 10^{-2} \mu\text{m}/\text{mn}$ and satisfying the following formula:

$$a/b \leq 1.3,$$

where a: the larger of c1 and c2,

b: the smaller of c1 and c2,

c1: the ratio "k" at a main-surface side,

c2: the ratio "k" at the other main-surface side,

$$k = s/m,$$

s: the fluorescent X-ray detected strength of the constituent elements of the sintering agents,

m: the fluorescent X-ray detected strength of the main-constituent elements.

2. (Cancelled)

3. (Cancelled)

4. (Currently Amended) An aluminum nitride ceramic base material as defined in claim 1, ~~wherein the formed by charging bodies are charged~~ into a sintering furnace with a porous setter made of a permeable material that is nonreactive with the constituents of the bodies

under sintering conditions and free from softening and deformation in order to govern the balance of movement of the molten constituents of the sintering agents.

5. (Previously presented) An aluminum nitride ceramic base material as defined in claim 1, wherein atmospheric gas is introduced into a sintering furnace at a flow rate which is reduced at or above a melting point of the sintering agents in order to govern movement of molten sintering agents.